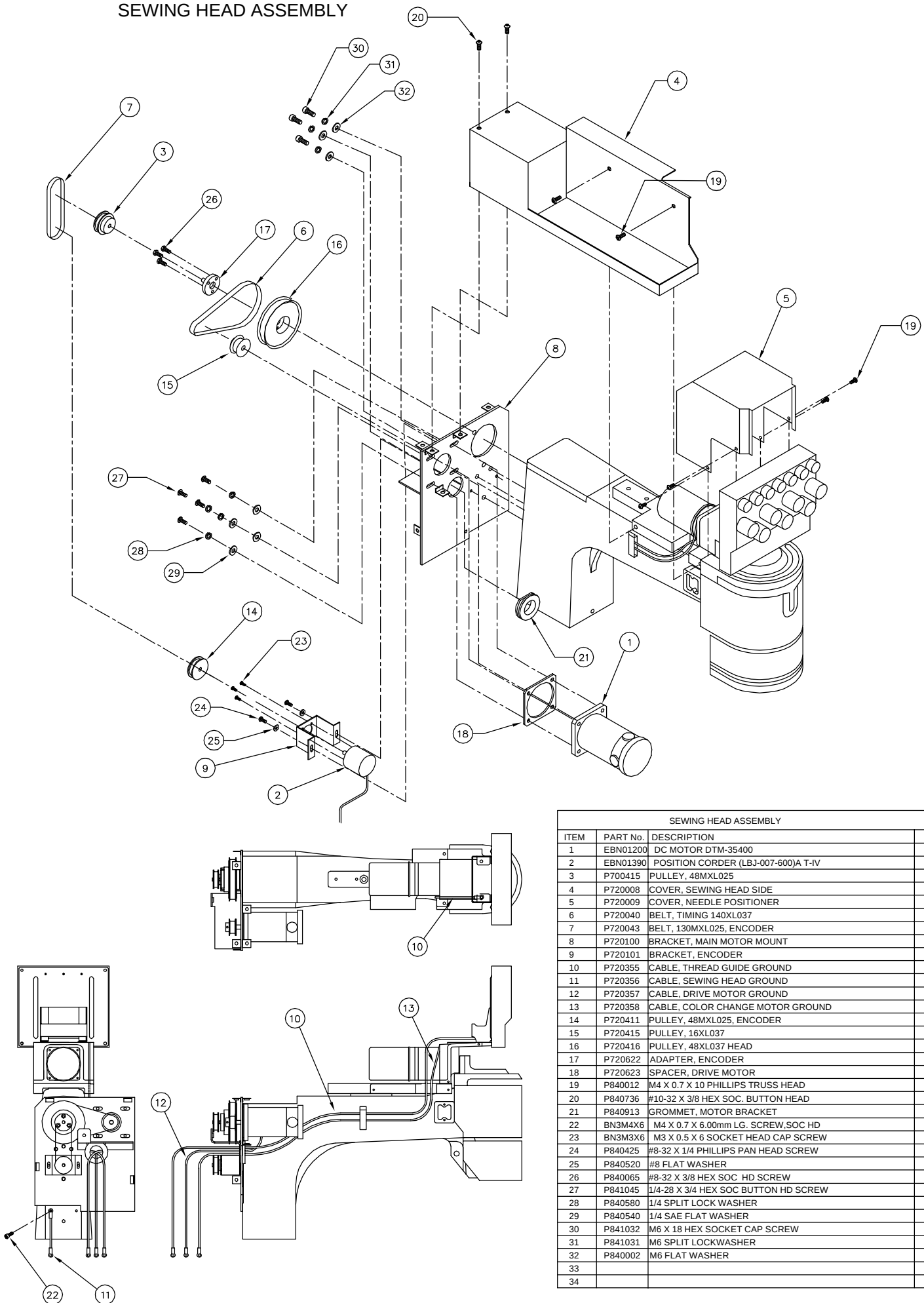
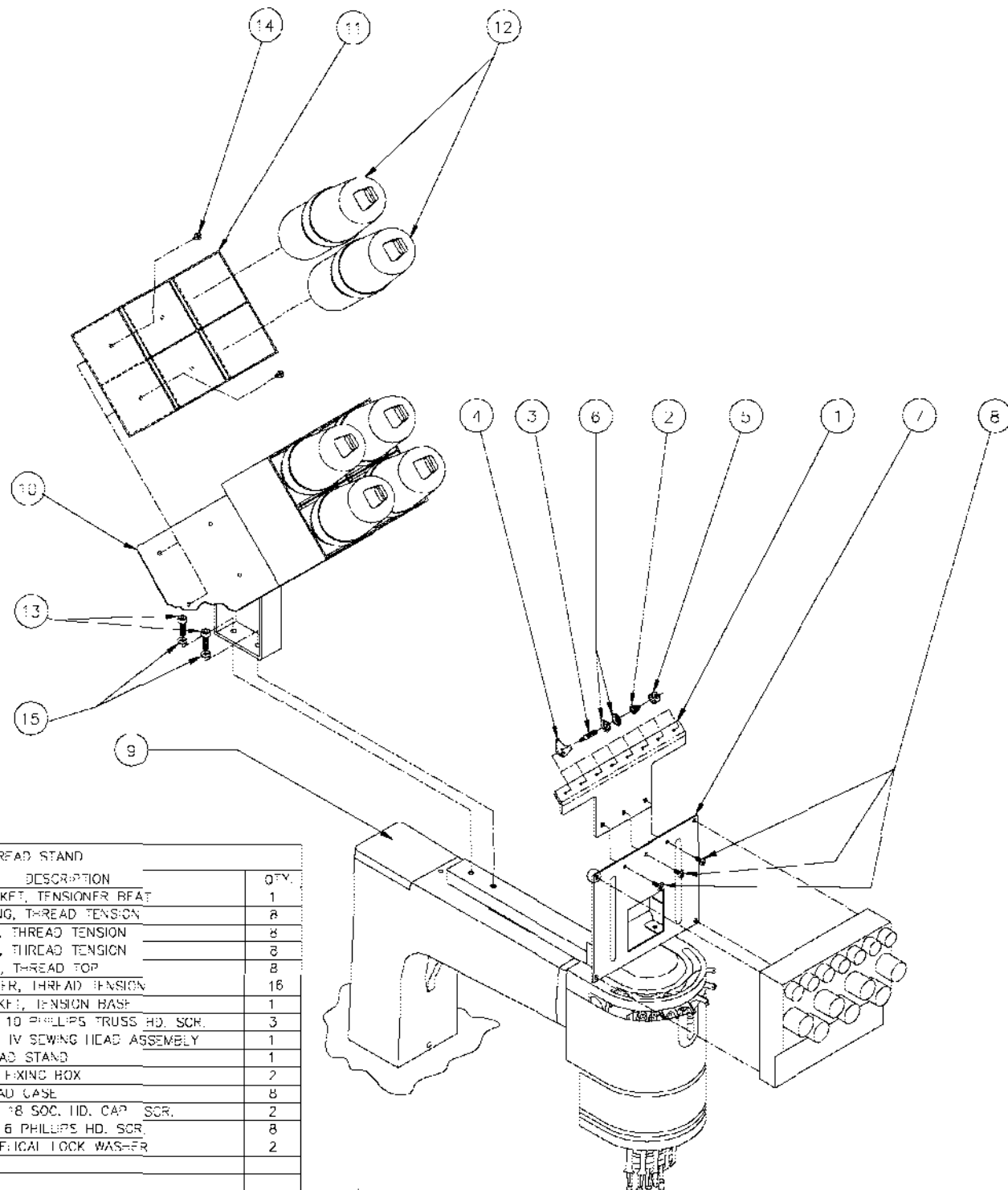


BEAT IV PARTS BOOK
SUPPLEMENT

SEWING HEAD ASSEMBLY

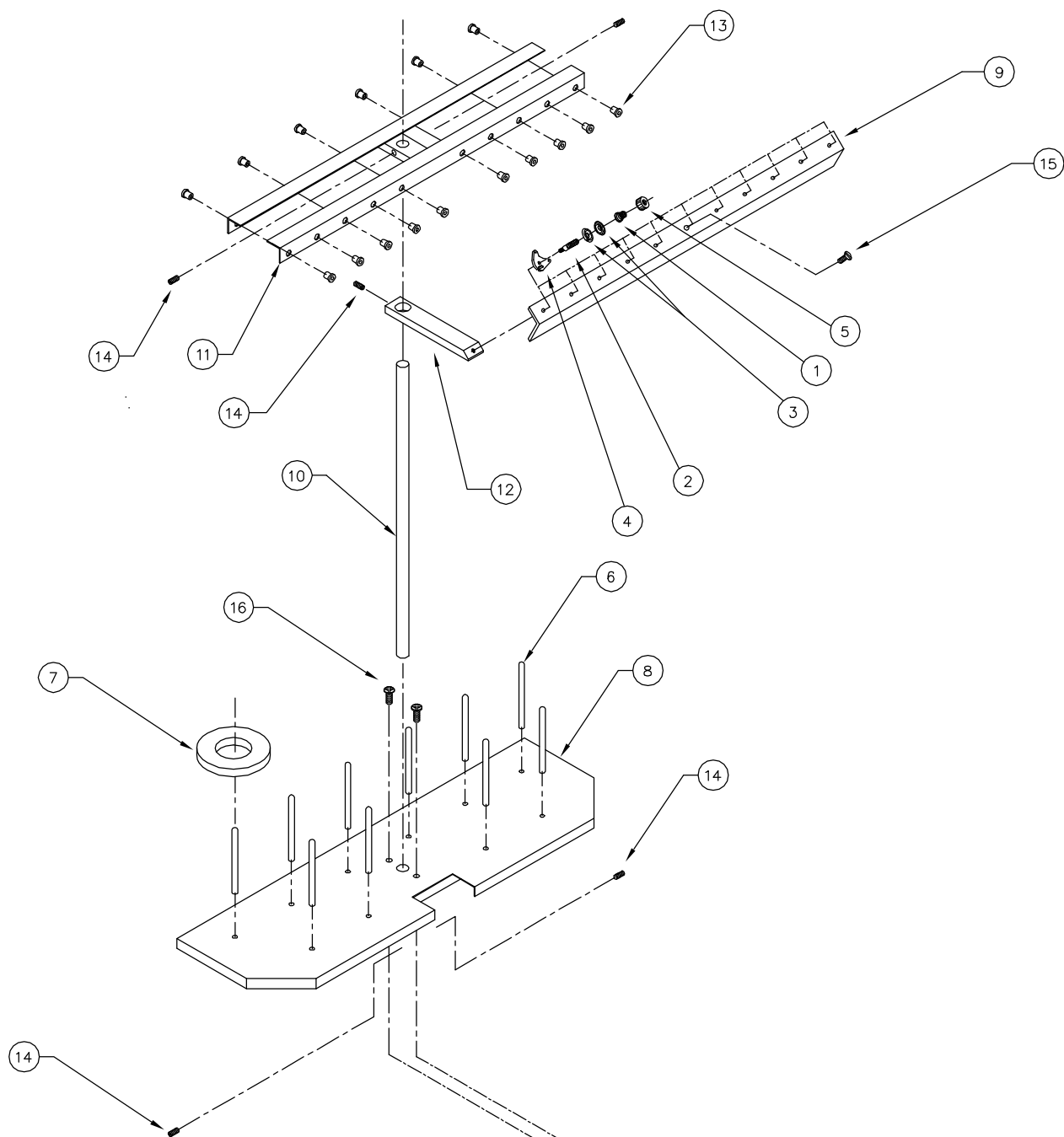


ZP721240 JAPAN THREAD STAND

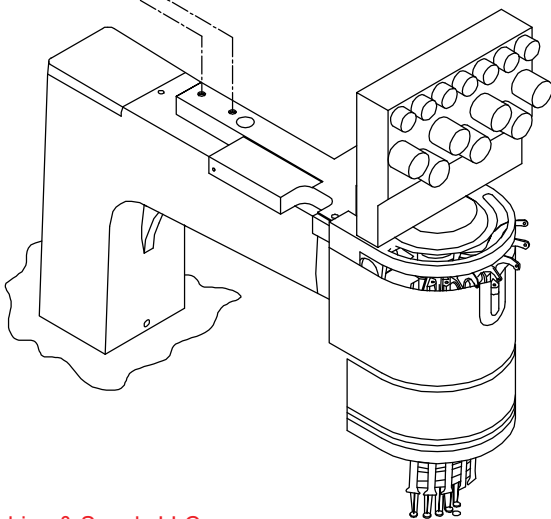


JAPAN THREAD STAND			
ITEM	PART No.	DESCRIPTION	QTY.
1	P720109	BRACKET, TENSIONER BEAT	1
2	A100094	SPRING, THREAD TENSION	2
3	A100095	STUD, THREAD TENSION	8
4	A100097	BASE, THREAD TENSION	8
5	A100098	KNOB, THREAD TOP	8
6	A100096	WASHER, THREAD TENSION	16
7	P720110	BRACKET, TENSION BASE	1
8	P840012	M4 X 10 PHILLIPS TRUSS HD. SCR.	3
9	ZP721000	BEAT IV SEWING HEAD ASSEMBLY	1
10	P720700	THREAD STAND	1
11	HP711370	CASE FIXING BOX	2
12	HP711360	THREAD CASE	8
13	P840009	M6 X 18 SOC. HD. CAP. SCR.	2
14	P840011	M4 X 6 PHILLIPS HD. SCR.	8
15	P840014	M8 HEMICAL LOCK WASHER	2
16			
17			

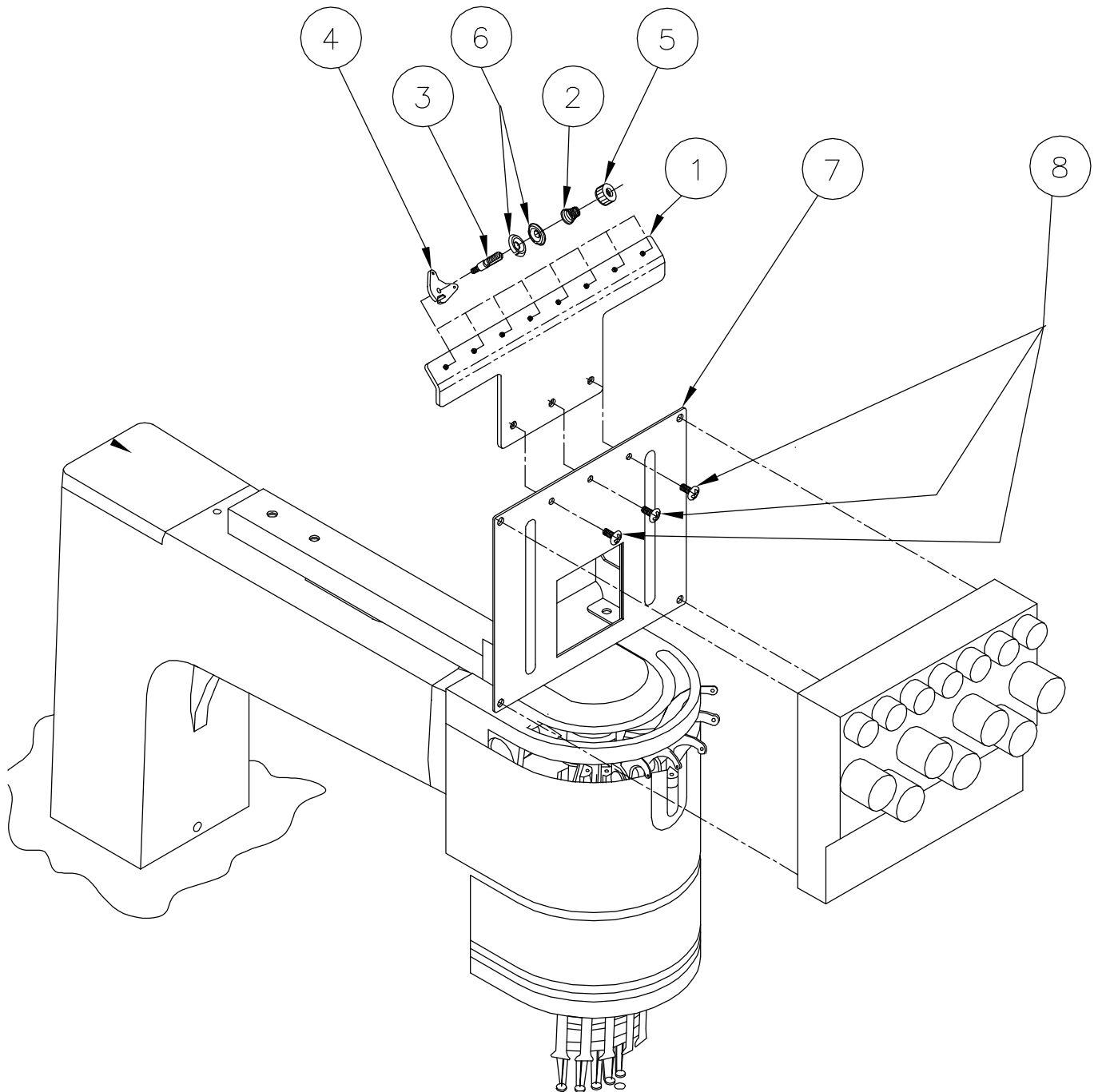
ZP721241 U.S. THREAD STAND



U.S. THREAD STAND			
ITEM	PART No.	DESCRIPTION	QTY.
1	A100094	SPRING, THREAD TENSION	10
2	A100095	STUD, THREAD TENSION	10
3	A100096	WASHER, THREAD TENSION	20
4	A100097	BASE, THREAD TENSION	10
5	A100098	KNOB, THREAD TOP	10
6	A200097	PIN, ARM SPOOL (PLASTIC)	10
7	KF710390	SPOOL HOLDER FELT	10
8	P720030	THREAD HOLDER BASE	1
9	P720031	THREAD HOLDER, TENSION BAR	1
10	P720032	THREAD HOLDER, SUPPORT SHAFT	1
11	P720033	THREAD HOLDER, EYELET	1
12	P720034	THREAD HOLDER, TENSION BRACKET	1
13	P820705	EYELET, CERAMIC 8F	16
14	P841023	M5x0.8x6 HEX SOC. SET SCREW	5
15	P841024	M5x0.8x8 PHIL.FLAT HD. SCREW	1
16	P841030	M6x30 HEX SOC CAP SCREW	2
17			
18			



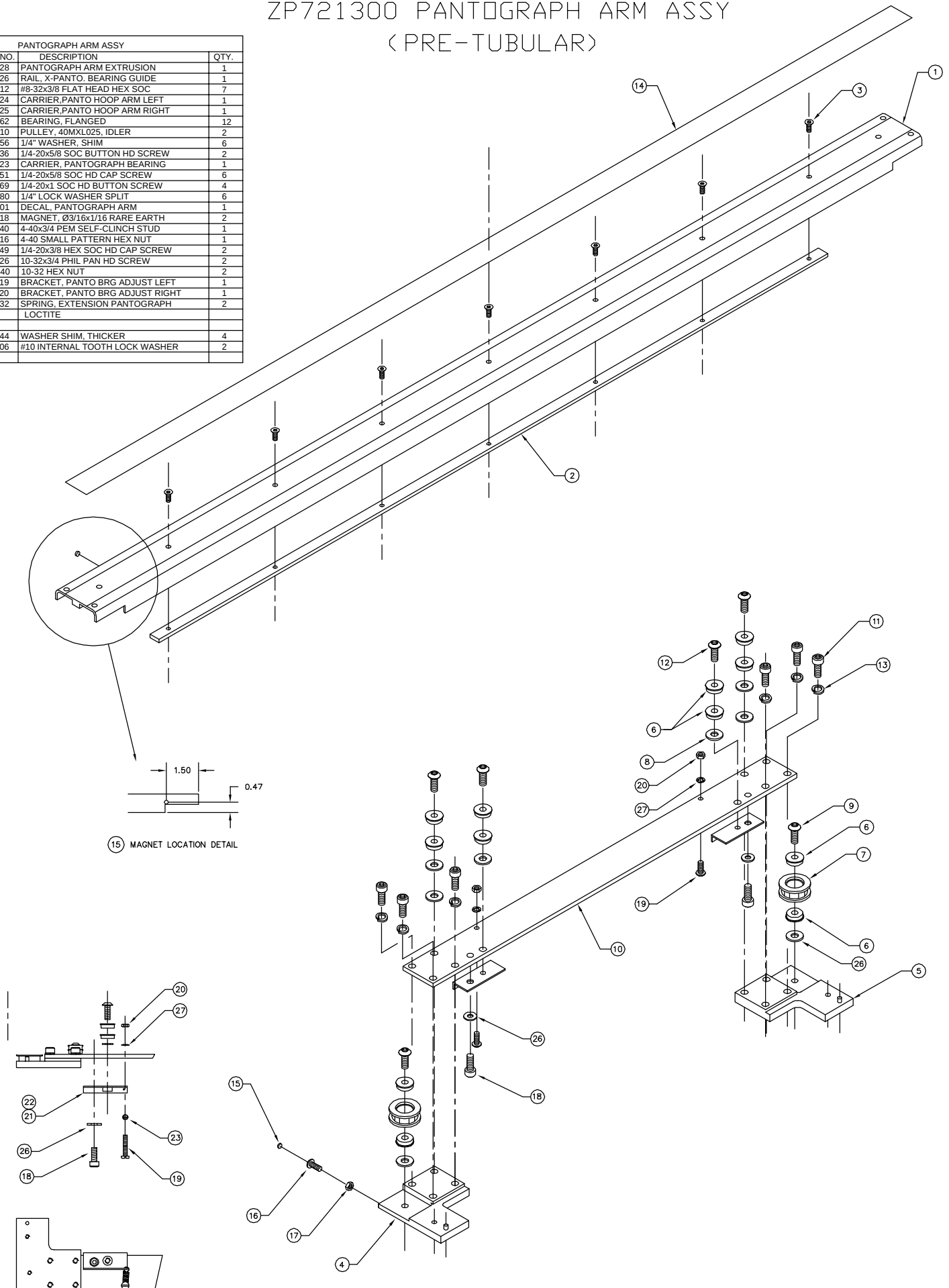
ZP721245 PRE-TENSIONER BRACKET ASSY



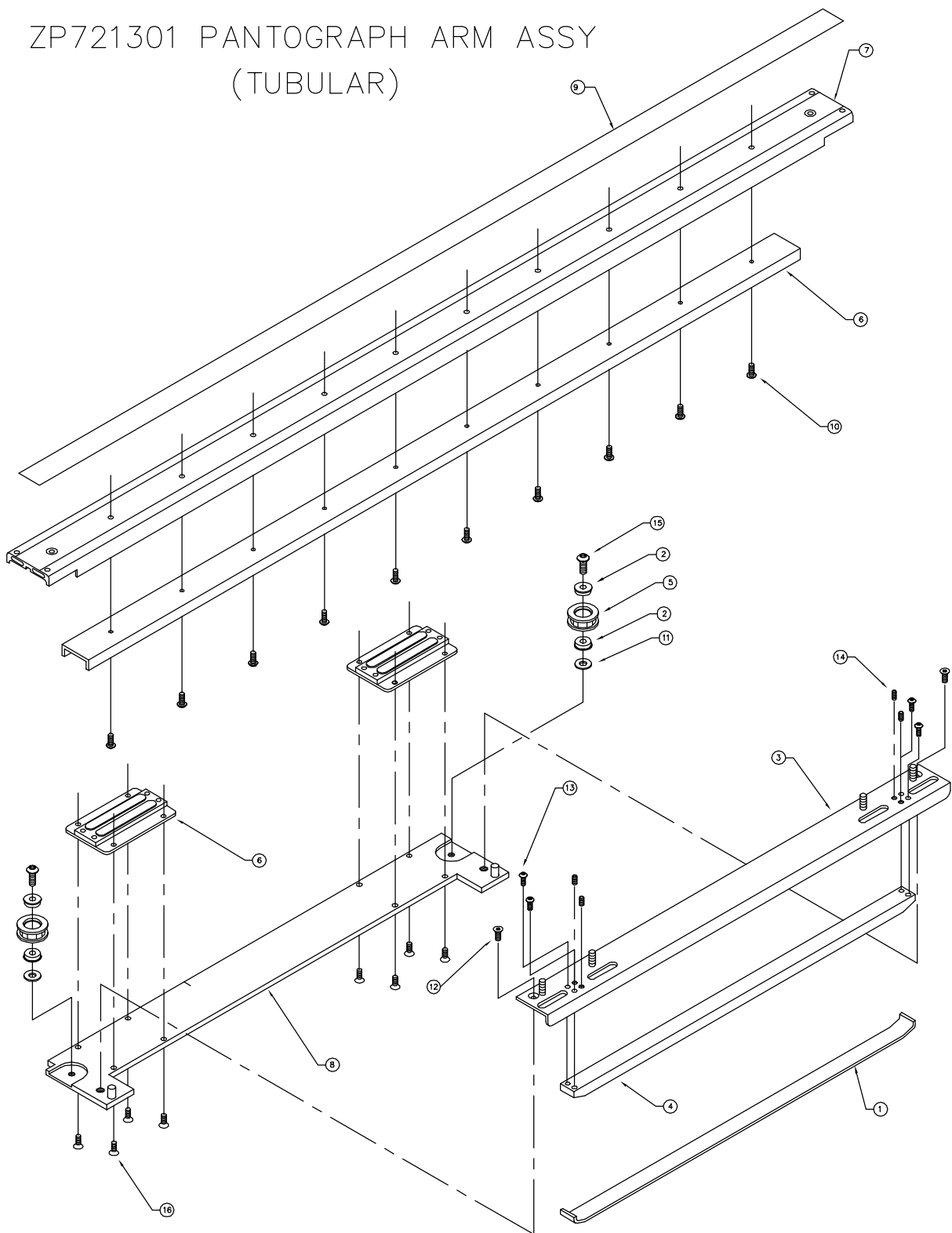
BEAT-IV PRODUCTION MACHINE			
ITEM	PART No.	DESCRIPTION	QTY.
1	P720109	BRACKET, TENSIONER BEAT	1
2	A100094	SPRING, THREAD TENSION	8
3	A100095	STUD, THREAD TENSION	8
4	A100097	BASE, THREAD TENSION	8
5	A100098	KNOB, THREAD TOP	8
6	A100096	WASHER, THREAD TENSION	16
7	P720110	BRACKET, TENSION BASE	1
8	P840012	M4 X 10 PHILLIPS TRUSS HD. SCR.	3

ZP721300 PANTOGRAPH ARM ASSY (PRE-TUBULAR)

ITEM	PART NO.	DESCRIPTION	QTY.
1	P700628	PANTOGRAPH ARM EXTRUSION	1
2	P700626	RAIL, X-PANTO, BEARING GUIDE	1
3	P840112	#8-32x3/8 FLAT HEAD HEX SOC	7
4	P700624	CARRIER, PANTO HOOP ARM LEFT	1
5	P700625	CARRIER, PANTO HOOP ARM RIGHT	1
6	P700462	BEARING, FLANGED	12
7	P720410	PULLEY, 40MXL025, IDLER	2
8	P840556	1/4" WASHER, SHIM	6
9	P840136	1/4-20x5/8 SOC BUTTON HD SCREW	2
10	P700623	CARRIER, PANTOGRAPH BEARING	1
11	P840051	1/4-20x5/8 SOC HD CAP SCREW	6
12	P840069	1/4-20x1 SOC HD BUTTON SCREW	4
13	P840580	1/4" LOCK WASHER SPLIT	6
14	P720901	DECAL, PANTOGRAPH ARM	1
15	P413018	MAGNET, Ø3/16x1/16 RARE EARTH	2
16	P840040	4-40x3/4 PEM SELF-CLINCH STUD	1
17	P840716	4-40 SMALL PATTERN HEX NUT	2
18	P840049	1/4-20x3/8 HEX SOC HD CAP SCREW	2
19	P840126	10-32x3/4 PHIL PAN HD SCREW	2
20	P840740	10-32 HEX NUT	2
21	P700119	BRACKET, PANTO BRG ADJUST LEFT	1
22	P700120	BRACKET, PANTO BRG ADJUST RIGHT	1
23	P700232	SPRING, EXTENSION PANTOGRAPH	2
24	N/A	LOCTITE	
25			
26	P840544	WASHER SHIM, THICKER	4
27	P840506	#10 INTERNAL TOOTH LOCK WASHER	2
28			



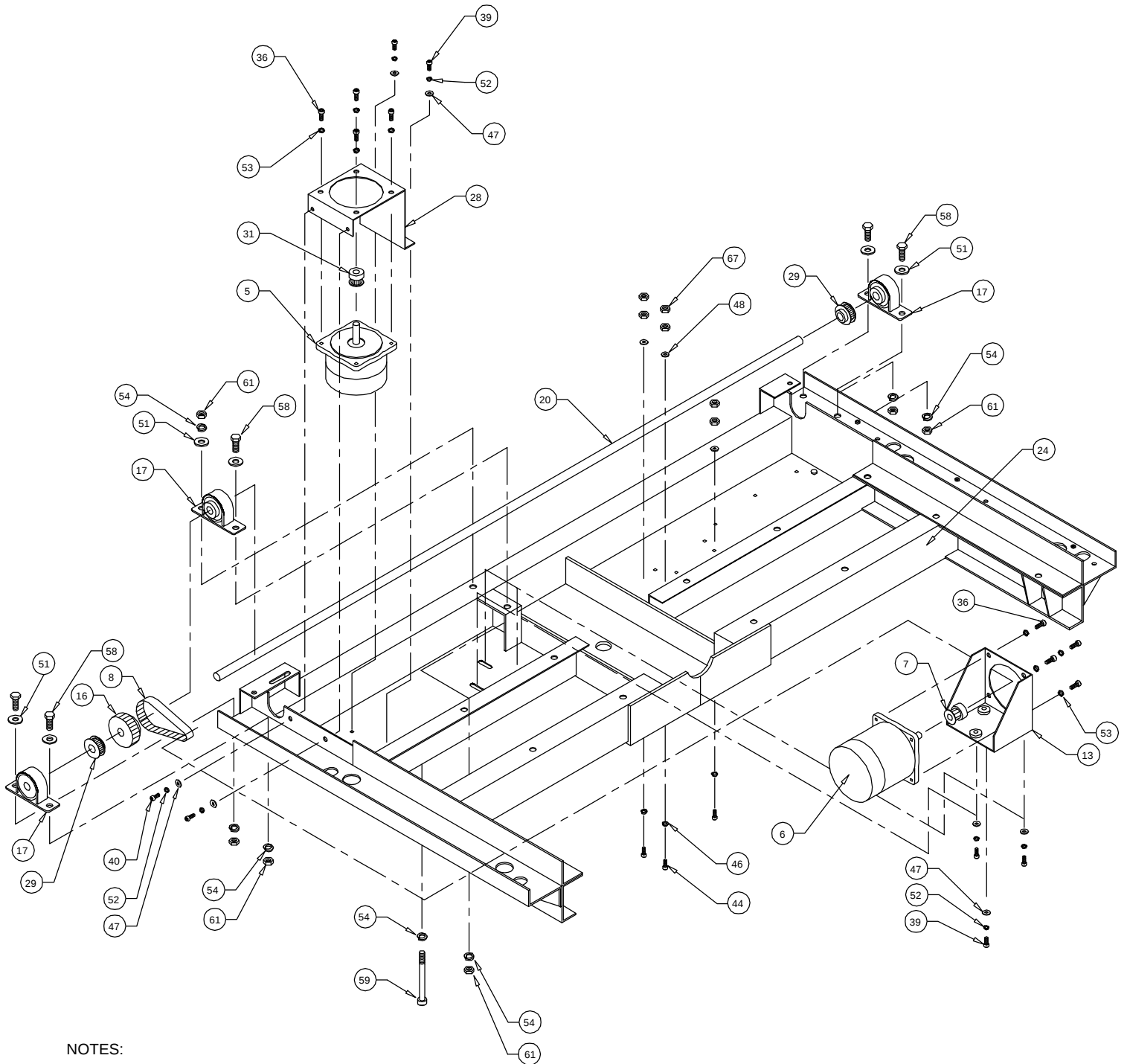
ZP721301 PANTOGRAPH ARM ASSY (TUBULAR)



PANTOGRAPH ARM ASSY			
ITEM	PART NO.	DESCRIPTION	QTY.
1	9P720005	FELT, TUBULAR PANTOGRAPH	3
2	P700462	BEARING, FLANGE ENGLISH	4
3	P720117	BRACKET, PANTO. TUBULAR MOUNT	1
4	P720118	BRACKET, TUBULAR SUPPORT	1
5	P720410	PULLEY, TIMING, 40M2-L06M, IDLE	2
6	P720430	BEARING, SLIDE PACK	1
7	P720525	ARM, TUBULAR PANTOGRAPH	1
8	P720529	CARRIER, TUBULAR PANTOGRAPH	1
9	P720901	DECAL, PANTOGRAPH ARM	1
10	P840118	#8-32x5/16 HEX SOC BUTTON SCREW	10
11	P840556	WASHER SHIM	2
12	P841000	#10-32x1/2 HEX SOC FLAT HD SCREW	2
13	P841001	#10-32x1/2 SOC BUTTON HD SCREW	4
14	P841002	#10-32x1/4 HEX SOC SET SCREW	4
15	P841010	1/4-20x9/16 SOC BUT HD CAP SCREW	2
16	P841020	M5x10mm HEX SOC FLAT HD SCREW	8
17			
18			

ZP721500 BEAT IV BASE ASSEMBLY COMPLETE (PRE-TUBULAR)

(SHEET 1 OF 3)

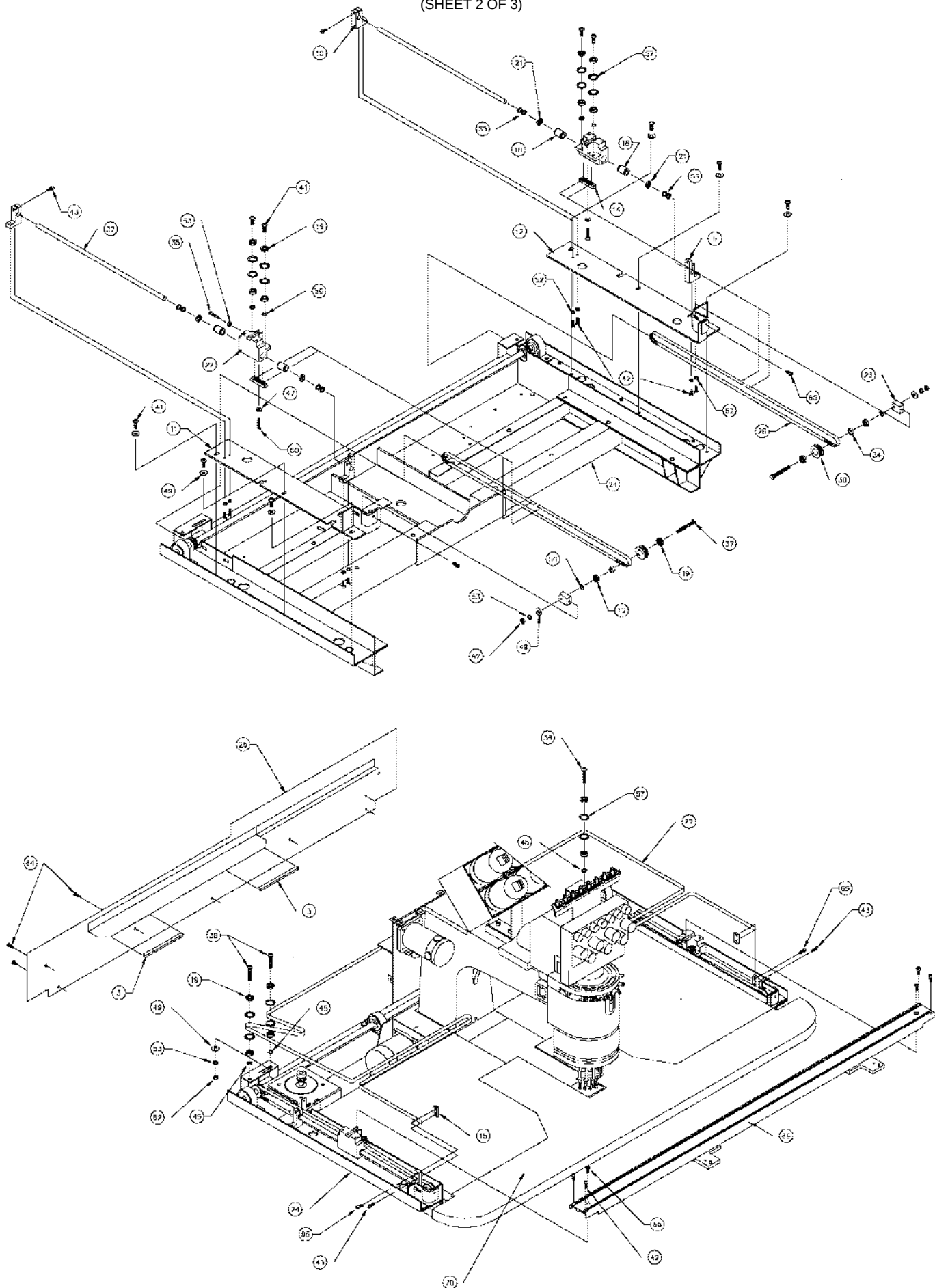


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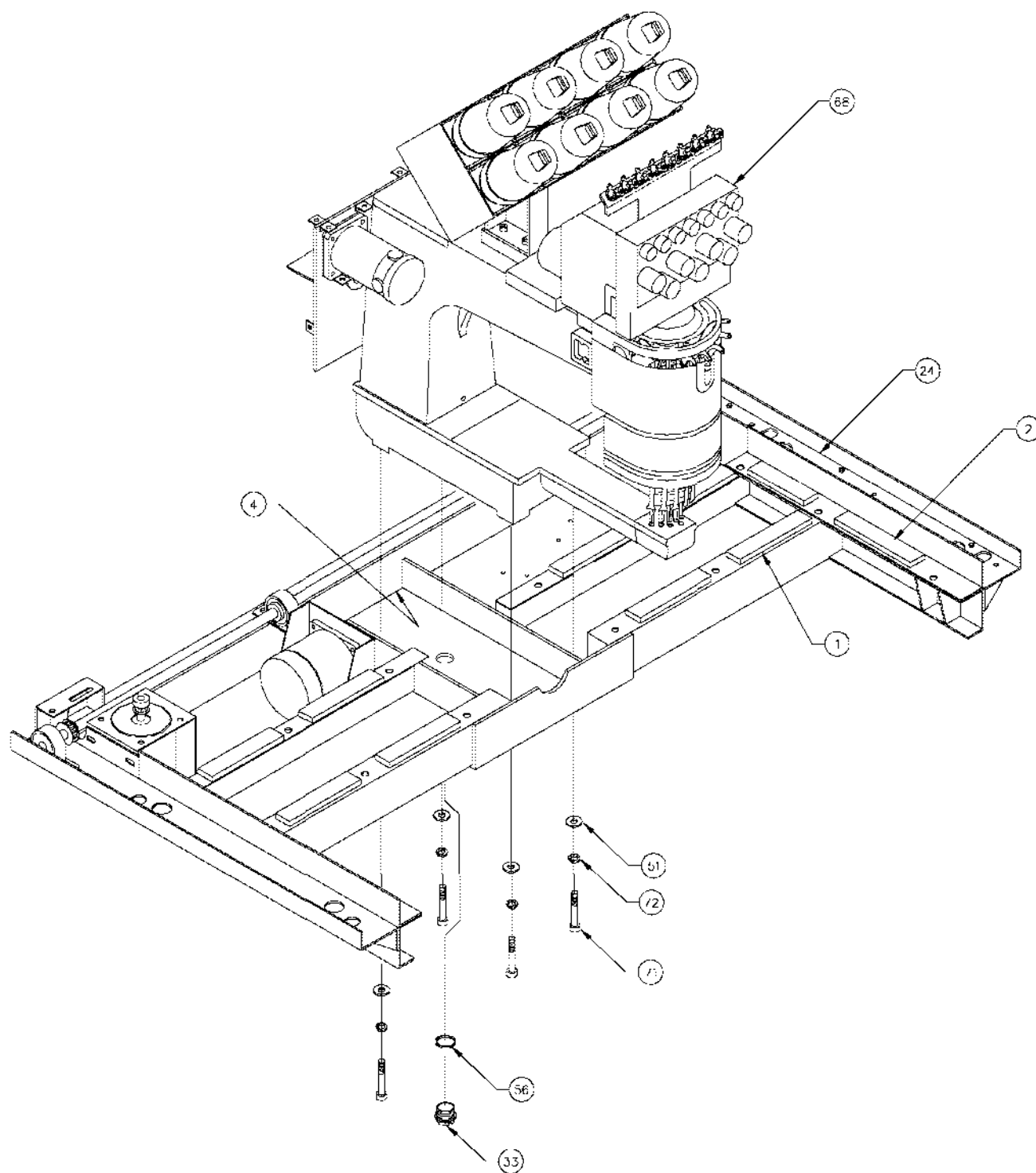
- 1> MOUNT ITEM NO'S 24, 2, 28 TO #3 BASE.
DRIVE SHAFT BEFORE MOUNTING TO #3 BASE.
- 2> MOUNT ITEM NO'S #31 TO #11 & #12 BEFORE
MOUNTING TO #3 BASE.

ZP721500 BEAT IV BASE ASSEMBLY COMPLETE (PRE-TUBULAR)

(SHEET 2 OF 3)

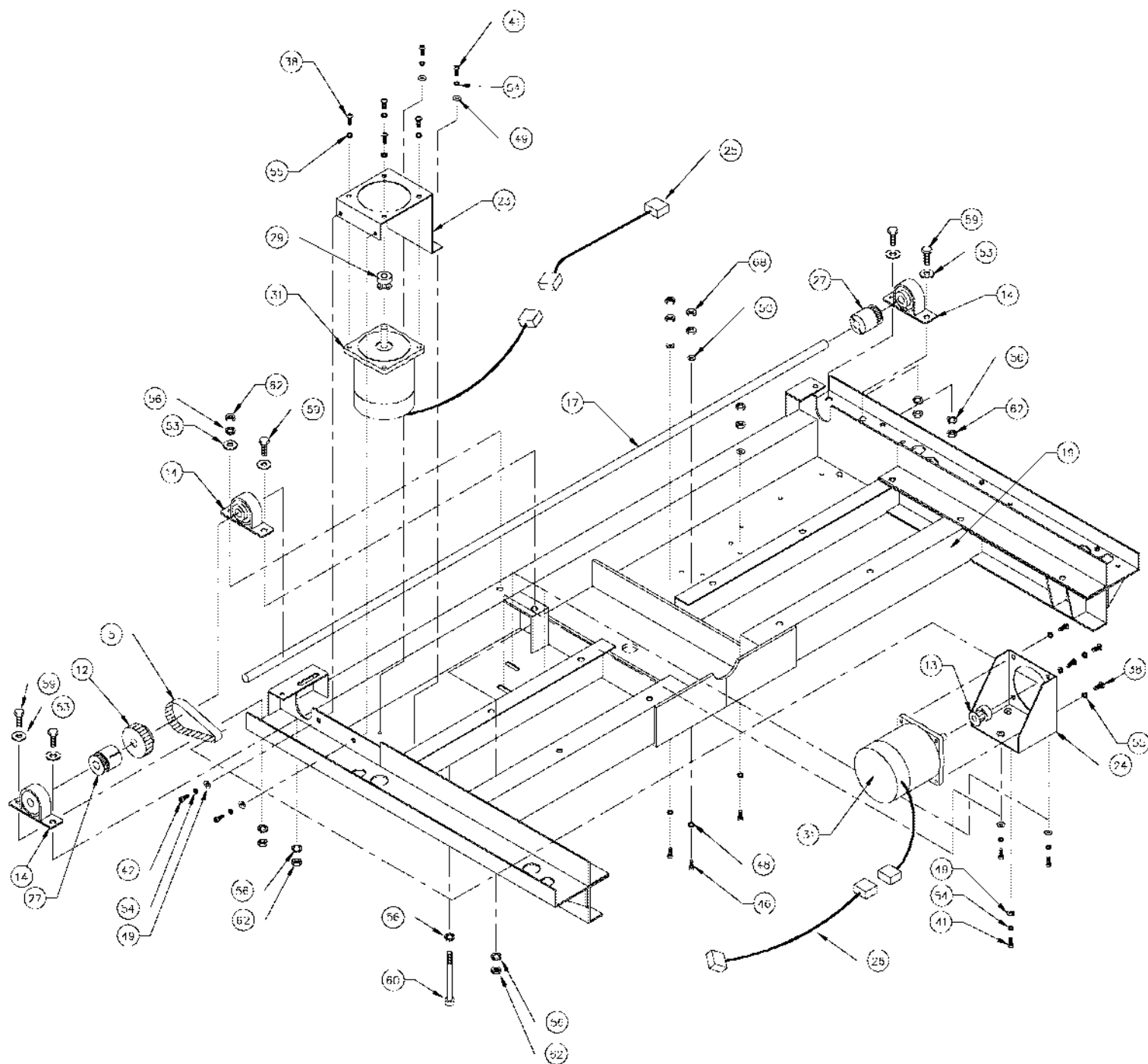


ZP721500 BEAT IV BASE ASSEMBLY COMPLETE (PRE-TUBULAR) (SHEET 3 OF 3)

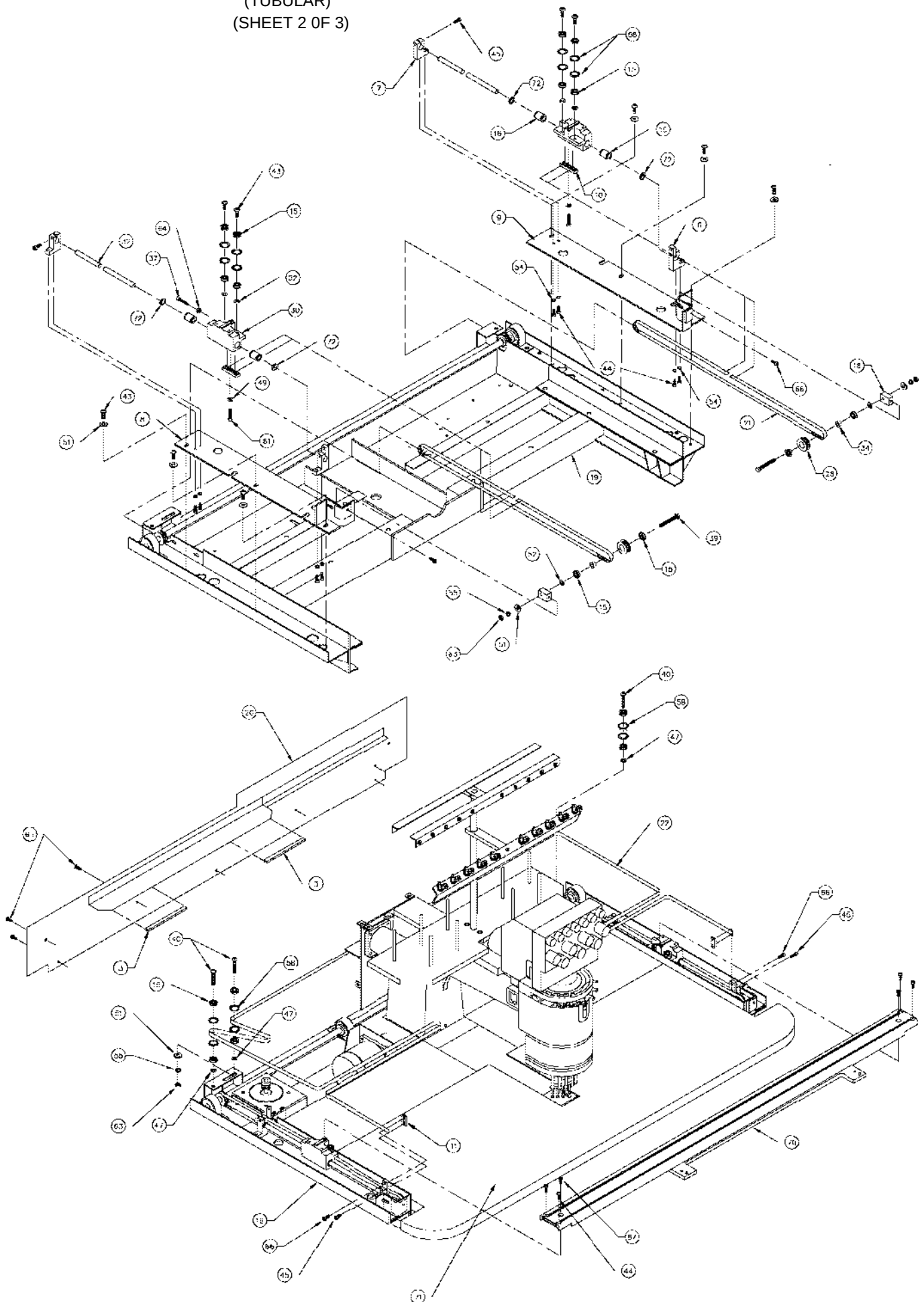


ZP721500 BEAT IV BASE ASSEMBLY COMPLETE (PRE-TUBULAR)			
ITEM	PART No.	DESCRIPTION	QTY.
1	9P520001	1" x 1/2" ADHESIVE NEOPRENE	6ft
2	9P520002	1" x 5/16" ADHESIVE NEOPRENE	4ft
3	9P530200	GROMMET STRIP	6in
4	9P870002	R.T.V., OIL SEALANT	1
5	EBN01210	PULSE MOTOR 103-809-1640	1
6	EBN01220	PULSE MOTOR 103-815-1140	1
7	P520405	PULLEY, 15XL037	1
8	P520431	BELT, TIMING LARGE 100XL037	1
9	P700100	BRACKET, SHAFT SUPPORT, FRONT	2
10	P700101	BRACKET, SHAFT SUPPORT, REAR	2
11	P700105	BRACKET, LEFT SIDE MOUNT ANGLE	1
12	P700106	BRACKET, RIGHT SIDE MOUNT ANGLE	1
13	P700110	BRACKET, Y-STEPPER MOTOR	1
14	P700240	CLAMP, TIMING BELT Y-PANTO	2
15	P700241	CLAMP, TIMING BELT	2
16	P700412	PULLEY, 30XL037	1
17	P700460	BEARING, PILLOW BLOCK	3
18	P700461	BEARING, LINEAR 3/8"	4
19	P700462	BEARING, FLANGED	18
20	P700621	SHAFT, DRIVE Y-PANTOGRAPH	1
21	P700622	SEAL, LINEAR BEARING	4
22	P700627	CARRIER, Y-PANTOGRAPH	2
23	P700635	BLOCK, PULLEY ADJUSTMENT	2
24	P720001	BASE, WELDMENT & FAB. BEAT IV	1
25	P720002	COVER, BACK PANEL	1
26	P720041	BELT, TIMING 1125-5M-9	2
27	P720042	BELT, TIMING, S2M-L06	1
28	P720106	BRACKET, X-STEPPER MOTOR	1
29	P720412	PULLEY, 16M5-L09M	2
30	P720413	PULLEY, 16M5-L09M, IDLER	2
31	P720414	PULLEY, 40M2-L06M	1
32	P720620	SHAFT, PRECISION	2
33	P820703	PLUG	1
34	P820704	1/4" I.D. x 1/4" SPACER	2
35	P840044	#4-40x1/2 PAN HD. MACHINE SCR.	1
36	P840052	1/4-20 x 1/2" HEX SOC CAP SCREW	8
37	P840068	1/4-20 x 1-3/4" FULL THD HEX BOLT	2
38	P840069	1/4-20 x 1" HEX SOC BUTTON HD.	3
39	P840073	#10-32 x 3/8" HEX. SOC. CAP SCR.	10
40	P840132	#10-32 x 3/8" INDENTED HEX HD SCR.	2
41	P840136	1/4-20 x 5/8" HEX. SOC. BUTTON HD.	10
42	P840434	#10-32 x 1/2" SOC HD CAP SCREW	12
43	P840435	#10-32 x 1" SOC HD CAP SCREW	4
44	P840444	#10-32 x 1" PHIL PAN HD BRASS	3
45	P840501	WASHER, SPRING TENSION	3
46	P840506	#10 INTERNAL TOOTH LOCK WASHER	3
47	P840530	#10 FLAT WASHER	9
48	P840535	#10 BRASS WASHER	3
49	P840540	1/4" SAE FLAT WASHER - PLATED	9
50	P840556	1/4" WASHER, SHIM	6
51	P840571	8mm FLAT WASHER	10
52	P840572	#10 LOCK WASHER SPLIT	15
53	P840580	1/4" LOCK WASHER SPLIT	11
54	P840582	5/16" LOCK WASHER SPLIT	7
55	P840586	3/8" O-RING	8
56	P840587	7/8" O-RING	1
57	P840590	WASHER, BEARING FLANGE	14
58	P840601	5/16-18 x 3/4" HEX HD. BOLT	5
59	P840608	5/16-18 x 3 1/2" HEX SOC. CAP SCREW	1
60	P840621	#10-32 x 3/4" SOC HD CAP SCREW	2
61	P840707	5/16-18 HEX NUT	6
62	P840710	1/4-20 HEX NUT	3
63	P840716	#4-40 SMALL PATTERN HEX. NUT	1
64	P840736	#10-32 x 3/8" HEX SOC BUTTON HD.	18
65	P840737	#10-32 x 5/8" SOC HD CAP SCREW	4
66	P840738	#10-32 x 5/8" SOC FLAT HD SCREW	2
67	P840742	#10-32 BRASS HEX NUT	6
68	ZP721000	SEWING HEAD ASSEMBLY	1
69	ZP721300	ARM, PANTO FABRICATION	1
70	ZP721700	TABLE TOP ASS'Y	1
71	P840013	M8 x 50 HEX SOCKET CAP SCREW	4
72	P840014	M8 SPLIT LOCK WASHER	4

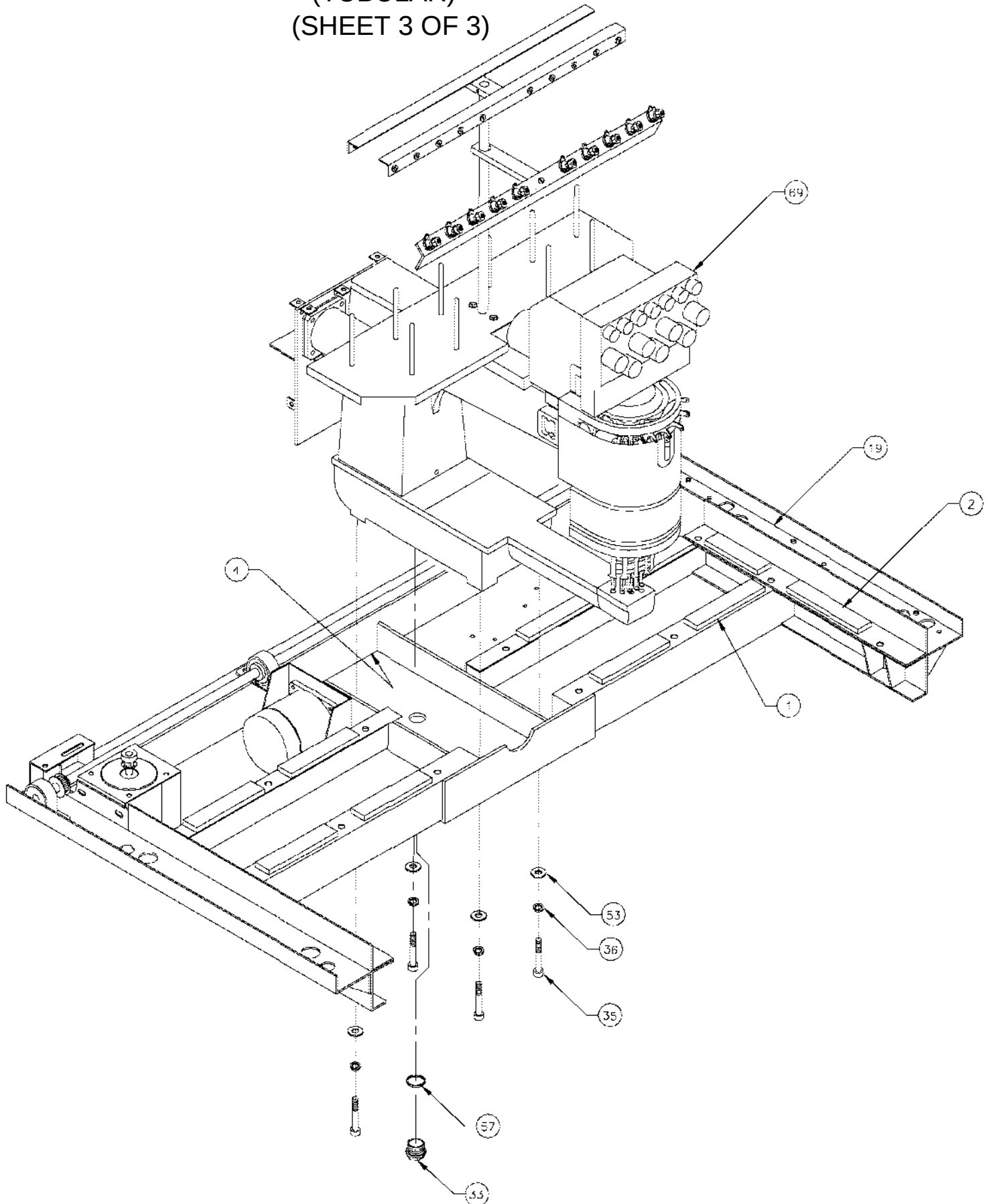
ZP721501 BEAT IV BASE ASSEMBLY COMPLETE
(TUBULAR)
(SHEET 1 OF 3)



ZP721501 BEAT IV BASE ASSEMBLY COMPLETE
(TUBULAR)
(SHEET 2 OF 3)

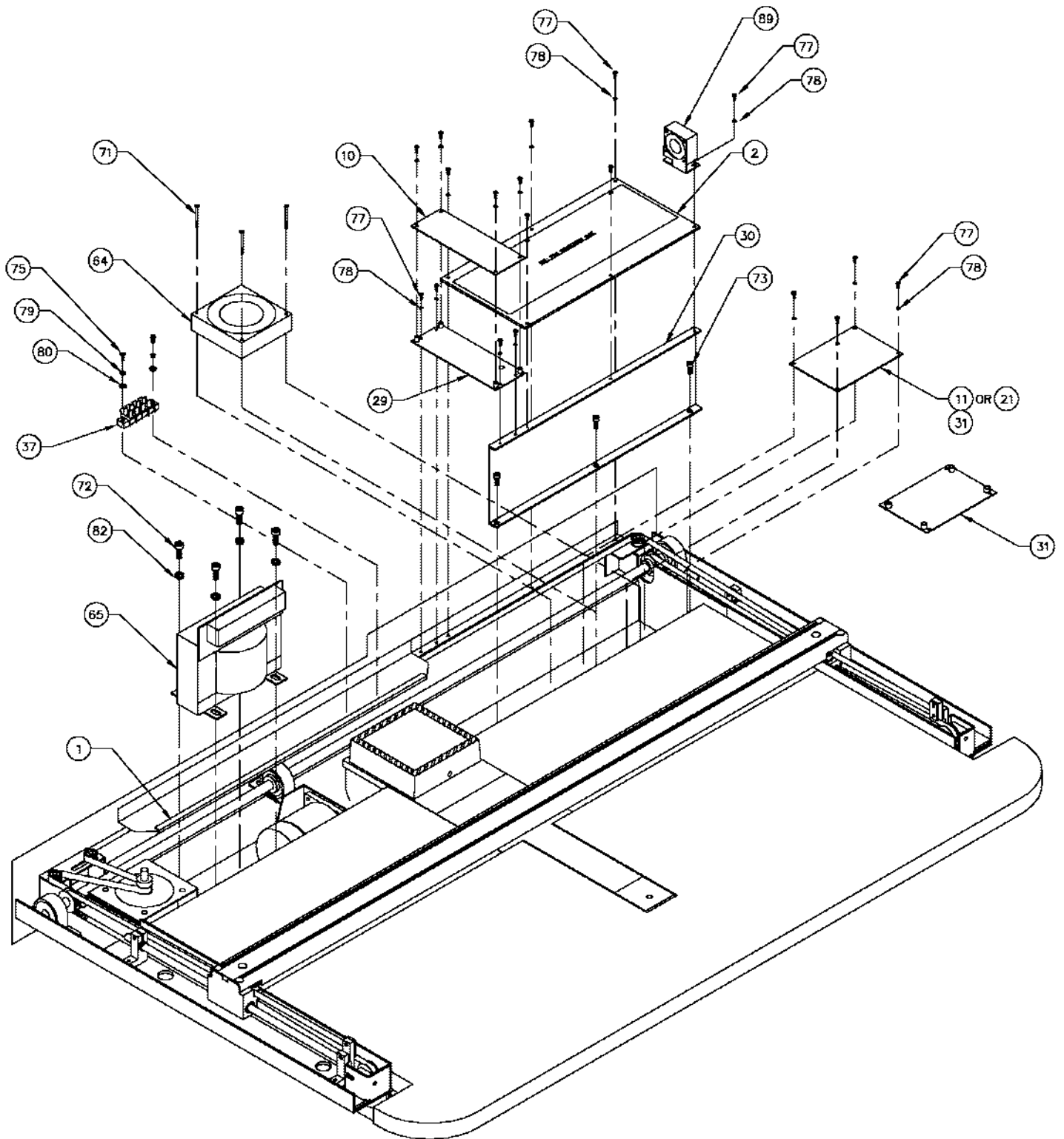


ZP721501 BEAT IV BASE ASSEMBLY COMPLETE
(TUBULAR)
(SHEET 3 OF 3)

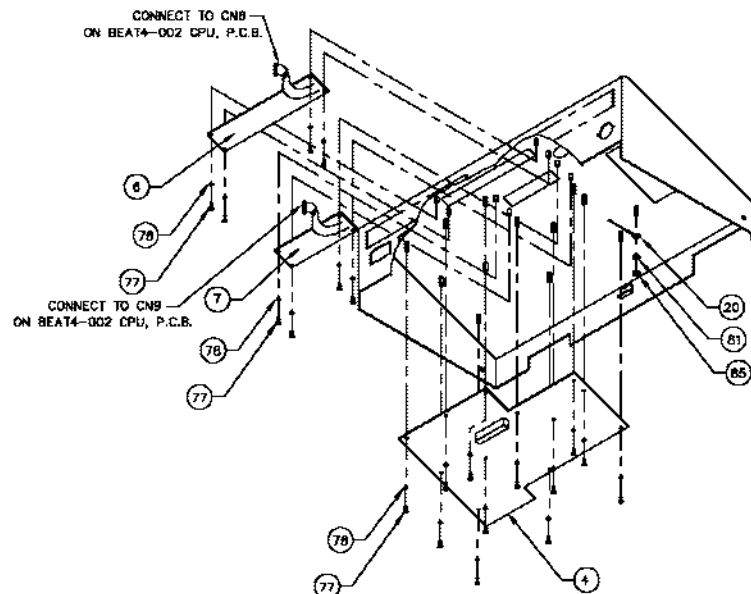
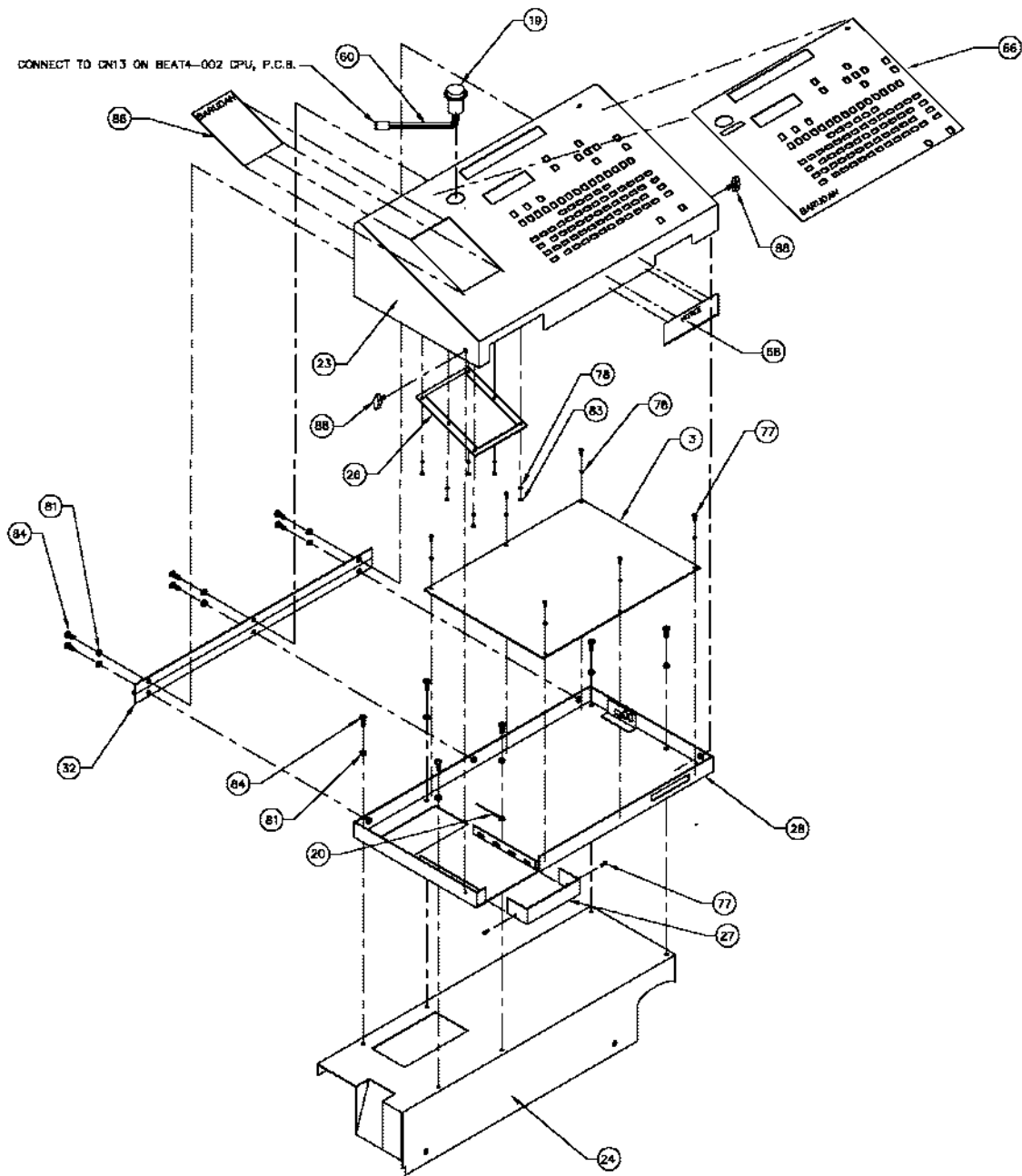


ZP721501 BEAT IV BASE ASSEMBLY COMPLETE (TUBULAR)			
ITEM	PART No.	DESCRIPTION	QTY.
1	9P520001	1" X 1/2" ADHESIVE NEOPRENE	6
2	9P520002	1" X 5/16" ADHESIVE NEOPRENE	4
3	9P530200	GROMMET STRIP	6
4	9P870002	R.T.V. OIL SEALANT	1
5	P520431	BELT, TIMING 100XL037	1
6	P700100	BRACKET, SHAFT SUPP, FRONT	2
7	P700101	BRACKET, SHAFT SUPP, REAR	2
8	P700105	BRACKET, LEFT SIDE MOUNT ANGLE	1
9	P700106	BRACKET, RIGHT SIDE MOUNT ANGLE	1
10	P700240	CLAMP, TIMING BELT Y-PANTO	2
11	P700241	CLAMP, TIMING BELT	2
12	P700412	PULLEY, TIMING (30XL037)	1
13	P700416	PULLEY, TIMING (15XL037)	1
14	P700460	BEARING, PILLOW BLOCK	3
15	P700462	BEARING, FLANGE ENGLISH	18
16	P700468	BUSHING, LINEAR 3/8"ID. CERAMIC	4
17	P700621	SHAFT, DRIVE Y-PANTO	1
18	P700635	BLOCK, PULLEY ADJUSTMENT	2
19	P720001	BASE, WELDMENT & FAB., BEAT	1
20	P720002	COVER, BACK PANEL	1
21	P720041	BELT, TIMING, 1125-5M-L09	2
22	P720042	BELT, TIMING, S2M-L06	1
23	P720106	BRACKET, X-STEPPER MOTOR	1
24	P720112	BRACKET, BEAT-IV Y-STEPPER MOTOR	1
25	P720371	CABLE, X-STEPPER EXTENSION	1
26	P720372	CABLE, Y-STEPPER EXTENSION	1
27	P720412	PULLEY, TIMING, 16M5-L09M	2
28	P720413	PULLEY, TIMING, 16M5-L09M, IDLE	2
29	P720418	PULLEY, TIMING, 40M2-L06M, 1/2 BORE	1
30	P720530	CARRIER, Y-PANTO. TUBULAR	2
31	P720560	STEPPER MOTOR, PANTO	2
32	P720620	SHAFT, PRECISION Y-PANTO	2
33	P820703	PLUG, PLASTIC	1
34	P820704	1/4" I.D. X .025 SPACER	2
35	P840013	M8 X 50 HEX SOCKET CAP SCREW	4
36	P840014	M8 SPLIT LOCK WASHER	4
37	P840044	#4-40x1/2 BLK SOC HD CAP SCREW	1
38	P840052	1/4-20x1/2 SOC HEAD SCREW	8
39	P840068	1/4-20X1 3/4 HEX HEAD SCREW-FULL THREAD	2
40	P840069	1/4-20X1.00 HEX SOCK BUTTON HD	3
41	P840073	#10-32X3/8 SOC.HD.SCREW.	5
42	P840132	#10-32 x 3/8 INDENTED HEX HEAD SCREW	2
43	P840136	1/4-20 X 5/8 BUTTON HEAD SCREW	10
44	P840434	#10-32 X 1/2 SOCKET HD CAP SCREW	12
45	P840435	#10-32 X 1 SOCKET HEAD CAP SCREW	4
46	P840444	#10-32 X 1.00 PHIL PAN HD. BRASS	3
47	P840501	1/4 SPRING TENSION WASHER	3
48	P840506	#10 INTERNAL TOOTH LOCK WASHER	3
49	P840530	#10 FLAT WASHER	9
50	P840535	#10 FLAT WASHER (BRASS)	3
51	P840540	1/4"SAE FLAT WASHER-PLATED	9
52	P840556	1/4" WASHER, SHIM	6
53	P840571	8mm FLAT WASHER	10
54	P840572	#10 LOCK WASHER SPLIT	15
55	P840580	1/4" LOCK WASHER	11
56	P840582	5/16 SPLIT LOCK WASHER	7
57	P840587	7/8" O-RING	1
58	P840590	WASHER, BEARING FLANGE	14
59	P840601	5/16-18 X 3/4" HEX HEAD BOLT	5
60	P840608	5/16-18 X 3 1/2 HEX SOC.CAP SCREW	1
61	P840621	#10-32 X 3/4" SOCKET HEAD CAP SCREW	2
62	P840707	5/16-18 HEX NUT	6
63	P840710	1/4-20 HEX NUT	3
64	P840716	#4-40 SMALL PATTERN HEX NUT	1
65	P840736	#10-32 X 3/8 HEX SOC. BUTTON HD.	8
66	P840737	#10-32 X 5/8 HEX SOCKET	4
67	P840738	#10-32X5/8 HEX SOC FLAT HEAD SCREW	2
68	P840742	#10-32 HEX NUT BRASS	6
69	ZP721001	BEAT IV SEW HEAD.ASSEMBLY	1
70	ZP721301	BEAT IV PANTO ASSEMBLY	1
71	ZP721701	BEAT IV TABLE TOP ASSEMBLY	1
72	P700622	SEAL,LINEAR BEARING	4
73			
74			

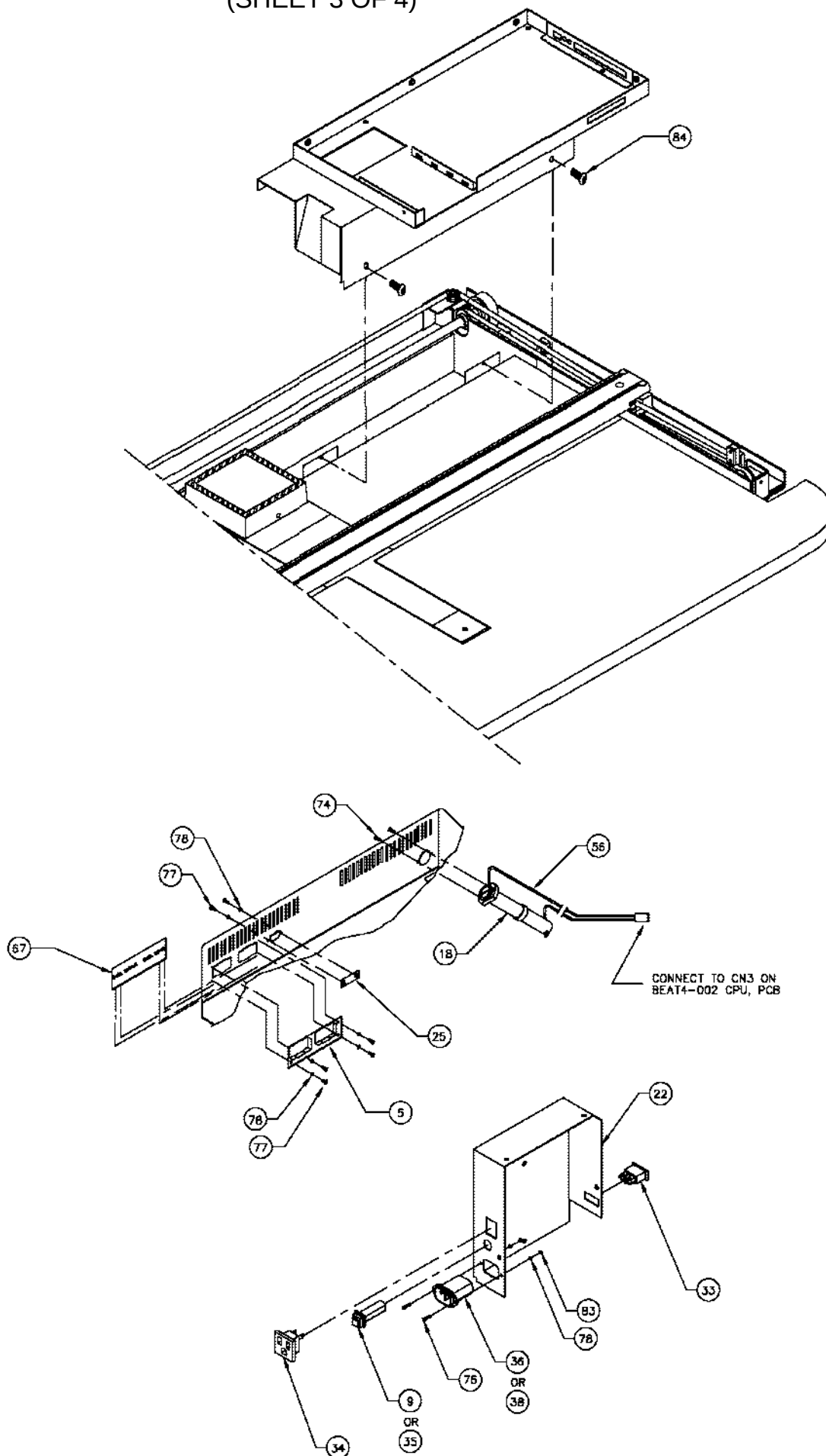
ZP721600 ELECTRONICS ASSY (SHEET 1 OF 4)



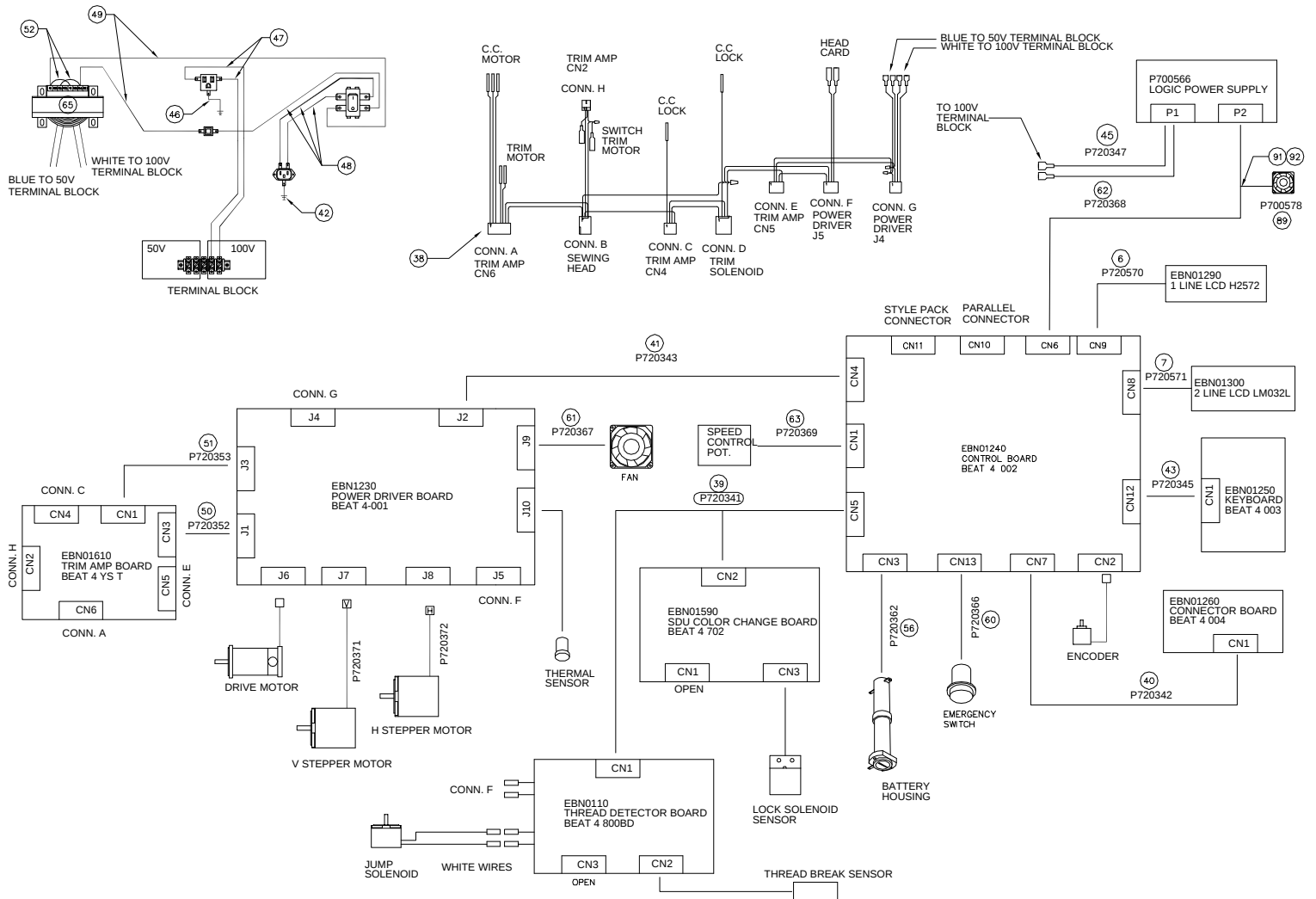
ZP721600 ELECTRONICS ASSY (SHEET 2 OF 4)



ZP721600 ELECTRONICS ASSY
(SHEET 3 OF 4)

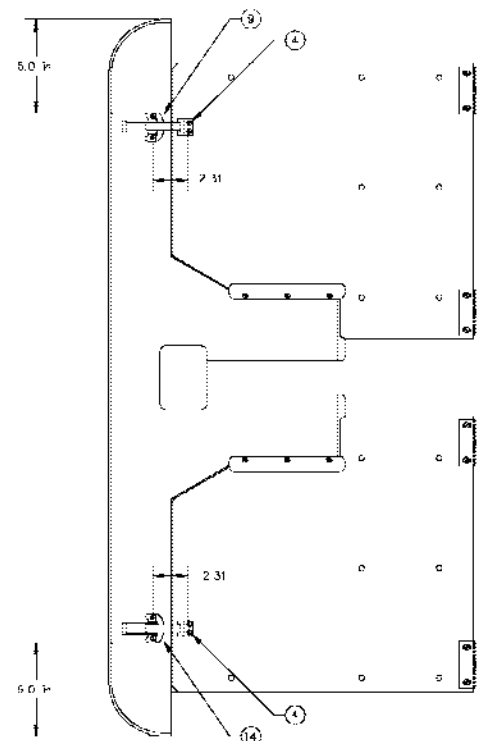
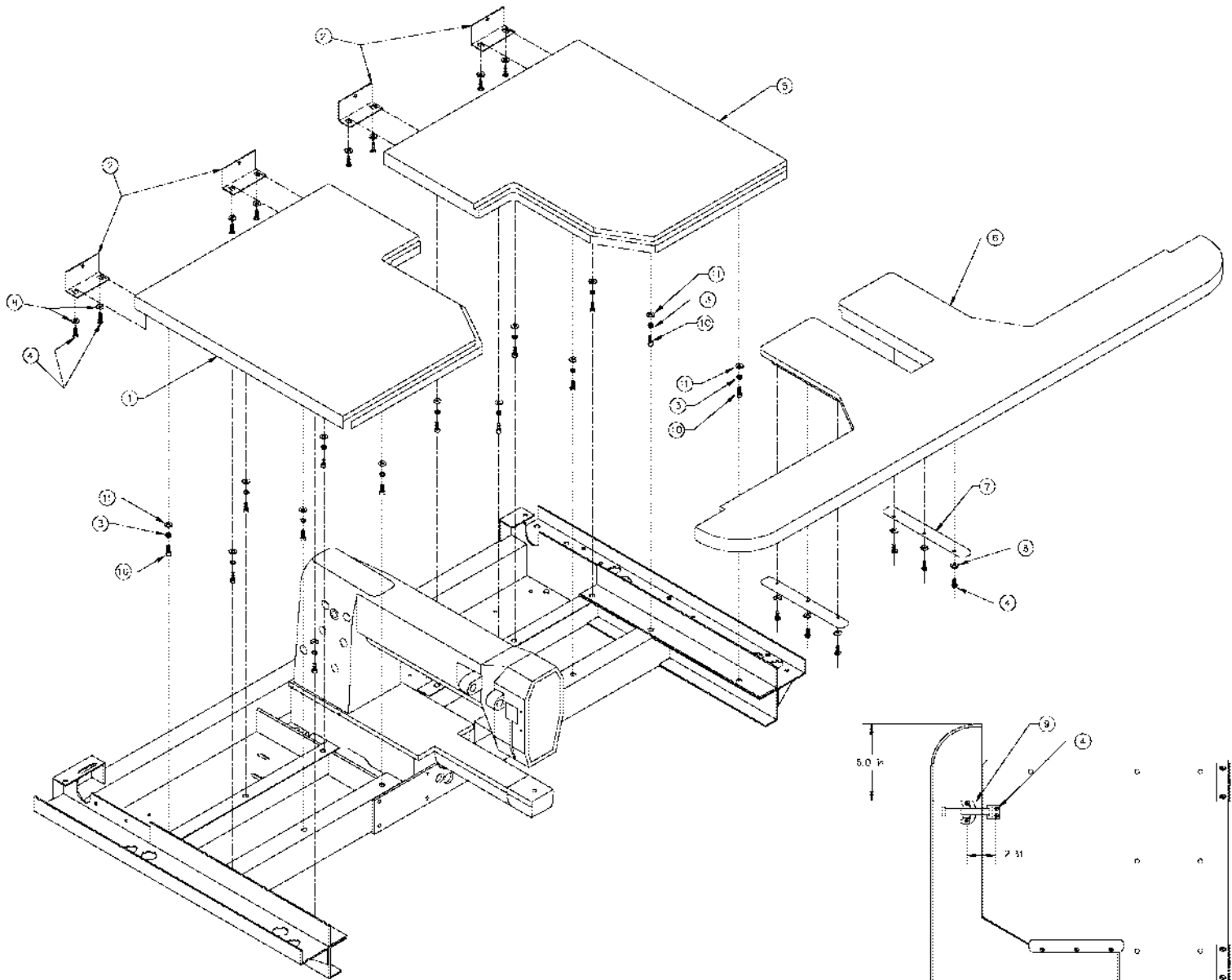


CABLE DIAGRAM FOR BEAT IV (SHEET 4 OF 4)



ZP721600 ELECTRONICS ASSY							
ITEM	PART NO.	DESCRIPTION	QTY.	ITEM	PART NO.	DESCRIPTION	QTY.
1	9P530200	GROMMET STRIP	1	46	P720348	CABLE, SOCKET GROUND	1
2	EBN01230	POWER DRIVER BOARD BEAT-IV-001	1	47	P720349	CABLE, SOCKET TERM. BLOCK	2
3	EBN01240	CONTROL BOARD BEAT-IV-002	1	48	P720350	CABLE, SWITCH	3
4	EBN01250	KEYBOARD BEAT-IV-003	1	49	P720351	CABLE, SWITCH TO TRANSFORMER	2
5	EBN01260	CONNECTOR BOARD BEAT-IV-004	1	50	P720352	CABLE, THREAD CUT DATA	1
6	EBN01290	BEAT-IV 1 LINE LCD H2572	1	51	P720353	CABLE, THREAD CUT DATA 1	1
7	EBN01300	BEAT-IV 2 LINE LCD LM032L	1	52	P720354	CABLE, TRANSFORMER	2
8	EBN01340	POWER INTOLET ZUG2203-11	1	53	P720359	CABLE, COLOR CHANGE PCB GROUND	1
9	EBN01360	NOFUSE BREAKER NRF100 5A	1	54	P720360	CABLE, POWER PCB GROUND	1
10	EBN01610	THREAD CUTTING PCB BEAT-IV-YS-T	1	55	P720361	CABLE, POWER SUPPLY EXTENSION	1
11	FA911141	BEAT-IV POWER SOURCE BOX	1	56	P720362	CABLE, BATTERY BEAT IV	1
12	P312027	5 CABLE TIE	6	57	P720363	CABLE, LCD EXTENSION	2
13	P312028	3 CABLE TIES	28	58	P720364	CABLE, KEYBOARD, CPU DISCONN. GROUND	2
14	P320023	ADHESIVE MOUNTS-SQUARE	7	59	P720365	CABLE, KEYBOARD, CPU GROUND	2
15	P320024	ADHESIVE MOUNTS-RECTANGLE	1	60	P720366	CABLE, EMERGENCY OFF SWITCH	1
16	P520085	FLAT WIRE CLIP,ADHESIVE BACKED	11	61	P720367	CABLE, FAN	1
17	P670911	#021-0500-STICK ON CABLE CLAMP	4	62	P720368	CABLE, POWER SUPPLY, CPU	1
18	P700025	BATTERY HOUSING	1	63	P720369	CABLE, SPEED CONTROL EXTENSION	1
19	P700300	SWITCH, STOP	1	64	P720561	FAN, BEAT IV	1
20	P700357	CABLE, RIGHT TOP COVER TETHER	1	65	P720562	TRANSFORMER, BEAT IV	1
21	P700566	LOGIC POWER SUPPLY	1	66	P720900	DECAL, KEYBOARD CONSOLE	1
22	P720003	COVER, CENTER, PULLEY	1	67	P720904	DECAL, DATA INPUT LEGEND	1
23	P720004	COVER, KEYBOARD	1	68	P720905	DECAL, STYLE PACK	1
24	P720007	COVER, RIGHT	1	69	P820060	CLAMP, CABLE DEKLIP 3/8	2
25	P720010	COVER, CRT DATA IN	1	70	P820069	3/4SQ.ADHESIVE CABLE TIE.	2
26	P720011	COVER, DISK DRIVE CONTROLS	1	71	P840037	#4-40x1 1/4 PHILLIPS PAN HEAD SCREW	3
27	P720012	COVER, DISK DRIVE HOLE	1	72	P840052	1/4-20x1/2 SOCKET HEAD SCREW	4
28	P720102	BRACKET, CPU MOUNT	1	73	P840073	#10-32x3/8 SOCKET HEAD SCREW	3
29	P720105	BRACKET, THREAD CUT PCB	1	74	P840179	#4-40x3/8 PHIL. PAN HD SELF TAP SCREW	2
30	P720107	BRACKET, POWER PCB SUPPORT	1	75	P840199	#6-32x5/8 PHILLIPS PAN HEAD SCREW	2
31	P720111	BRACKET, POWER SUPPLY	1	76	P840390	#4-40x3/8 PHILLIPS FLAT HEAD M/S ZINC	2
32	P720220	HINGE, COVER, KEYBOARD	1	77	P840404	#4-40x3/8 PHILLIPS PAN HEAD SCREW	48
33	P720300	SWITCH, DPST, POWER	1	78	P840502	#4 EXTERNAL TOOTH WASHER	54
34	P720301	RECEPTACLE, SOCKET	1	79	P840509	#6 SPLIT LOCK WASHER	2
35	P720302	CIRCUIT BREAKER	1	80	P840510	#6 FLAT WASHER	2
36	P720303	CONNECTOR, POWER-IN FILTER	1	81	P840572	#10 LOCK WASHER SPLIT	13
37	P720304	TERMINAL BLOCK	1	82	P840580	1/4 LOCK WASHER	4
38	P720340	CABLE, BEAT HARNESS	1	83	P840715	#4-40 HEX NUT	8
39	P720341	CABLE, COLOR CHANGE DATA	1	84	P840736	#10-32x3/8 HEX SOCKET BUTTON HEAD	14
40	P720342	CABLE, CONTROL DATA	1	85	P840740	#10-32 HEX NUT	1
41	P720343	CABLE, CPU, DATA IN / OUT	1	86	P720906	DECAL, DISK DRIVE CONTROL COVER	1
42	P720344	CABLE, FILTER GROUND	1	87			1
43	P720345	CABLE, KEYBOARD, CPU	1	88	P840438	#10-32x3/8 THUMB SCREW	2
44	P720346	CABLE, POWER SUPPLY GROUND	1	89	ZP721225	BEAT IV FAN ASSEMBLY	1
45	P720347	CABLE, POWER SUPPLY, TERM. BLOCK	1	90			

ZP721700 TABLE TOP ASS'Y (PRE-TUBULAR)



BOTTOM VIEW OF TABLES

TABLE TOP ASS'Y			
ITEM	PART NO	DESCRIPTION	QTY.
1	P700100	TABLE TOP, LEFT	1
2	P720100	BRACKET, COVER RETAINER	4
3	P840572	#10 LOCK WASHER SPLIT	14
4	P840313	#10x3/4 PHIL PAN HD WOOD SCR	22
5	P700100A	TABLE TOP, RIGHT	1
6	P700160B	TABLE TOP, LEAF	1
7	P700200	PLATE, TABLE TOP RETAINER	2
8	P840530	#10 FLAT WASHER	14
9	P500200	LEAF LATCH SET M700	2
10	P840435	#10 32 x 1 HEX SDC CAP SCREW	14
11	P84000P	6mm, FLAT WASHER	8

ZP721701 TABLE TOP ASS'Y (TUBULAR)

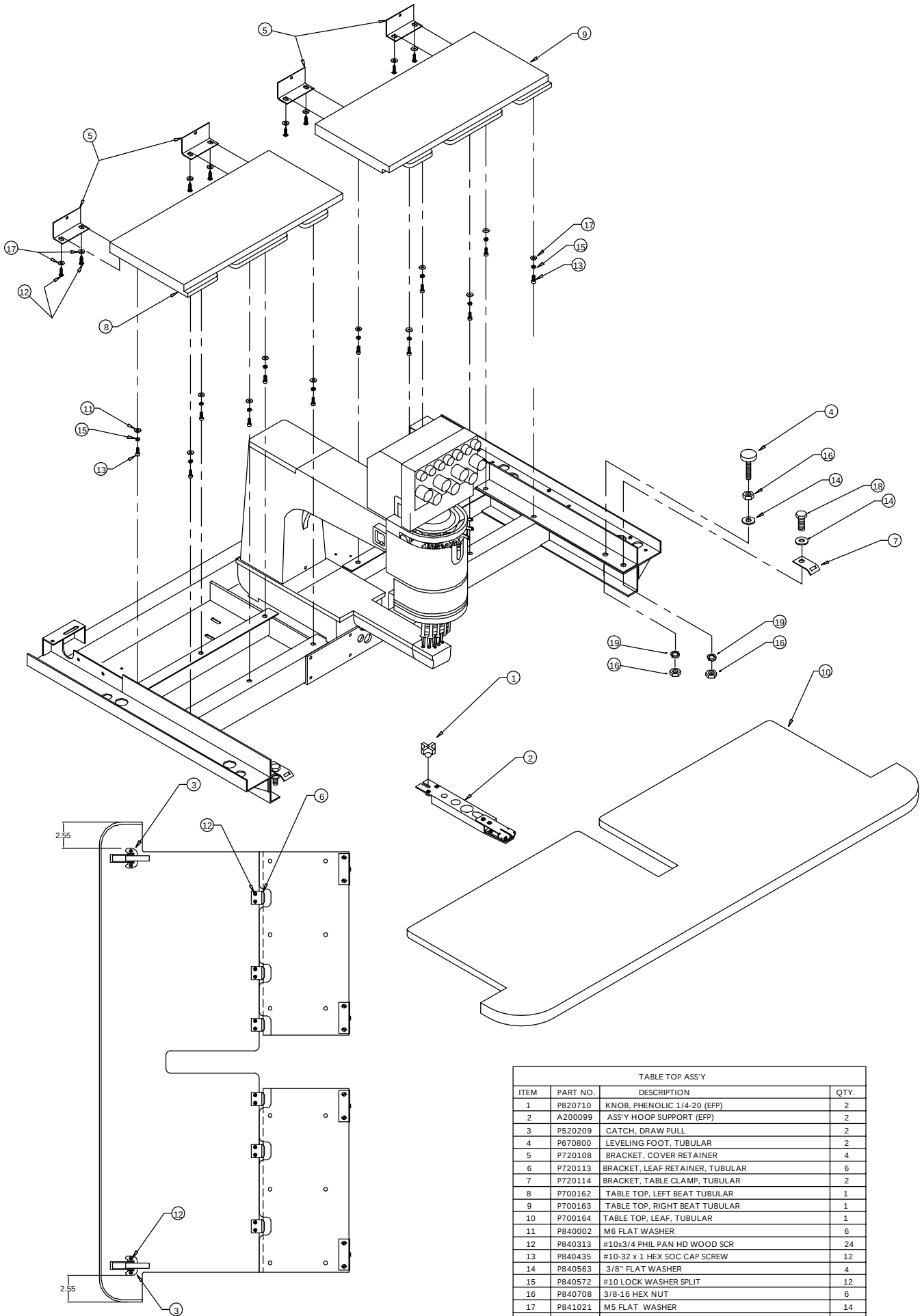
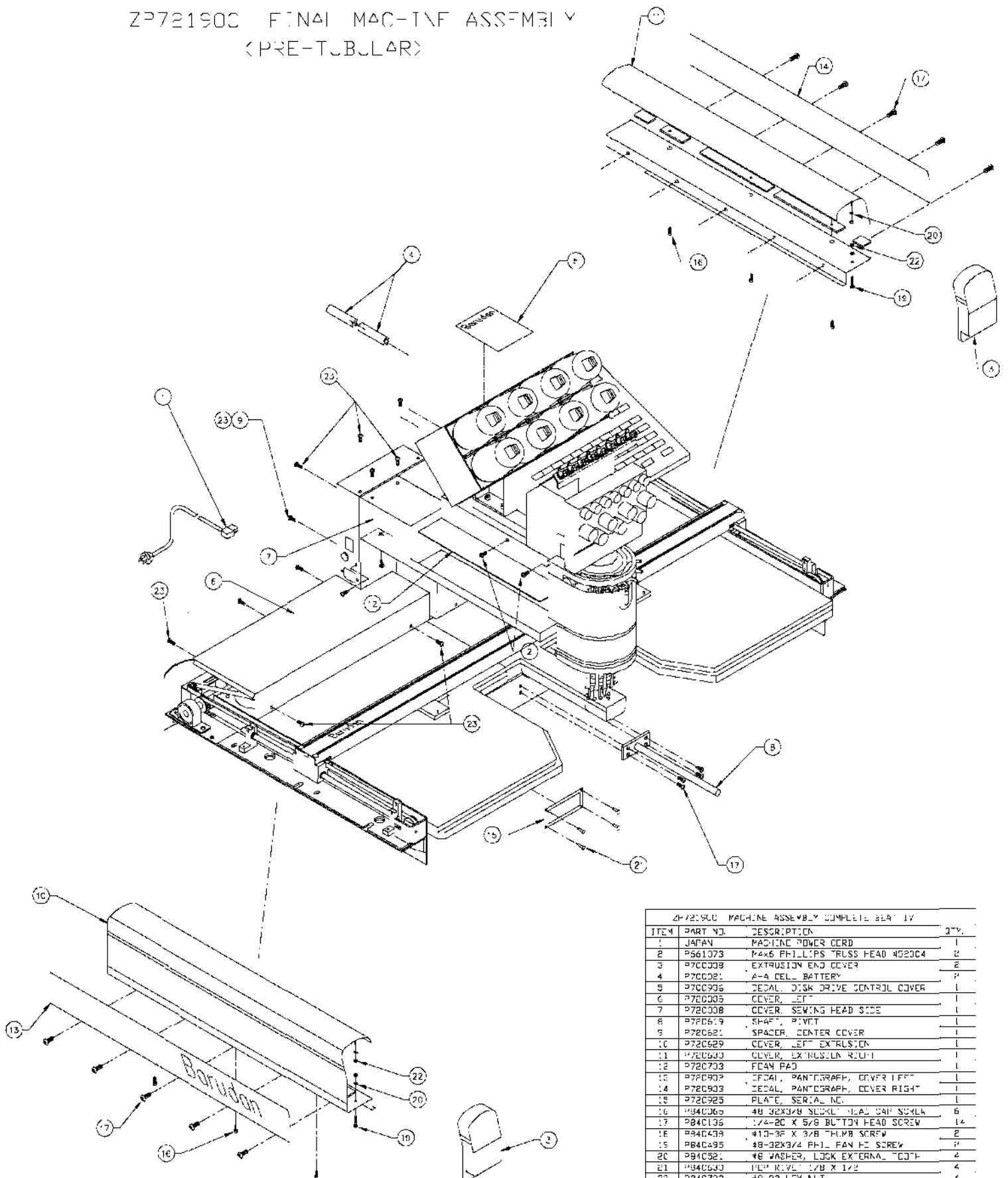


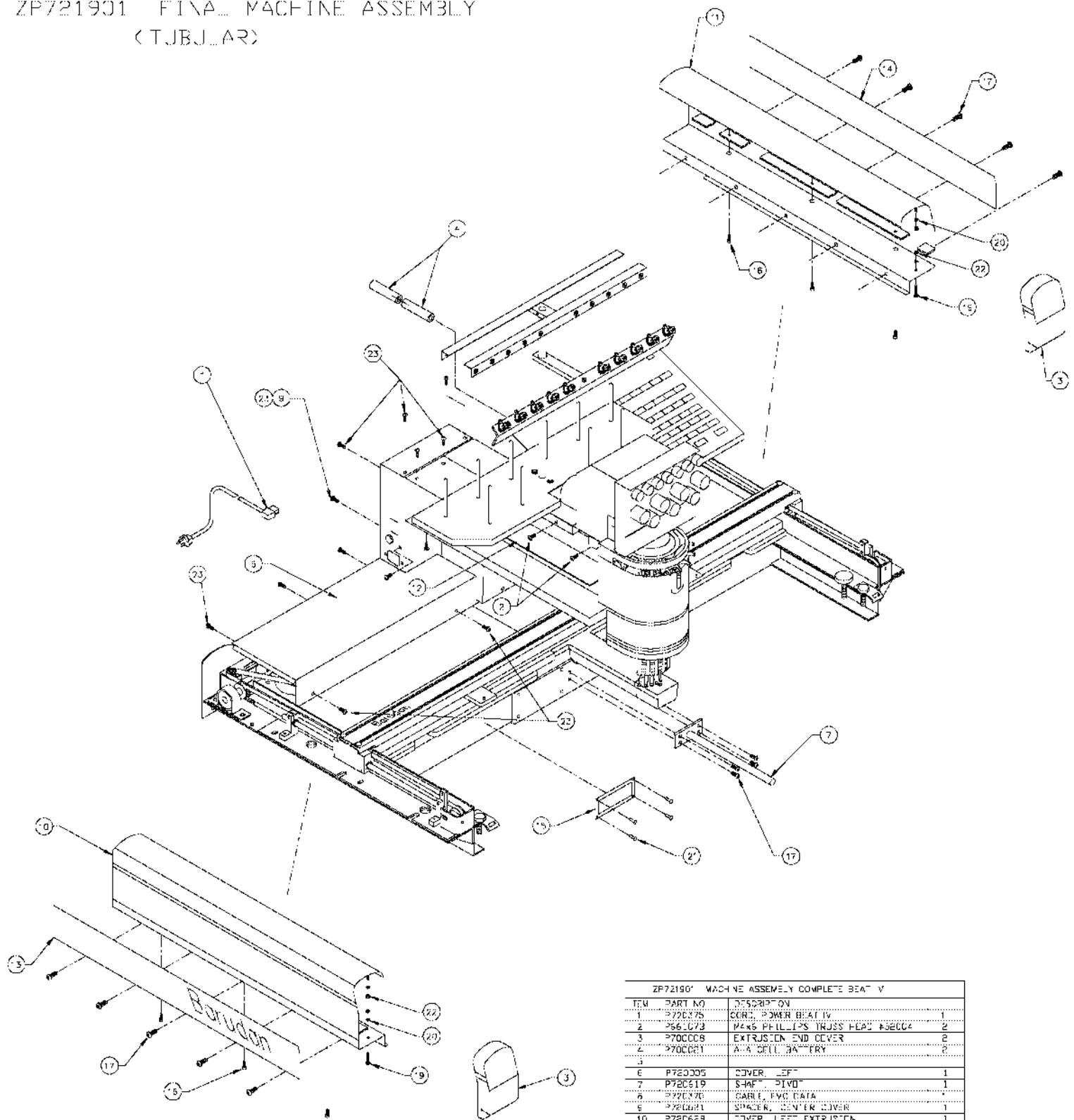
TABLE TOP ASS'Y			
ITEM	PART NO.	DESCRIPTION	QTY.
1	P820710	KNOB, PHENOLIC 1/4-20 (EFP)	2
2	A200099	ASS'Y HOOP SUPPORT (EFP)	2
3	P520209	CATCH, DRAW PULL	2
4	P670800	LEVELING FOOT, TUBULAR	2
5	P720108	BRACKET, COVER RETAINER	4
6	P720113	BRACKET, LEAF RETAINER, TUBULAR	6
7	P720114	BRACKET, TABLE CLAMP, TUBULAR	2
8	P700162	TABLE TOP, LEFT BEAT TUBULAR	1
9	P700163	TABLE TOP, RIGHT BEAT TUBULAR	1
10	P700164	TABLE TOP, LEAF, TUBULAR	1
11	P840002	M6 FLAT WASHER	6
12	P840313	#10x3/4 PHIL PAN HD WOOD SCR	24
13	P840435	#10-32 x 1 HEX SOC CAP SCREW	12
14	P840563	3/8" FLAT WASHER	4
15	P840572	#10 LOCK WASHER SPLIT	12
16	P840708	3/8-16 HEX NUT	6
17	P841021	M5 FLAT WASHER	14
18	P840601	3/8-16 HEX HEAD BOLT	2
19	P840578	3/8 "LOCK WASHER SPLIT	4

ZP72190C FINAL MACHINE ASSEMBLY (PRE-TUBULAR)



ZP72190C MACHINE ASSEMBLY COMPLETE BOM LIST			
ITEM	PART NO.	DESCRIPTION	QTY.
1	JAPAN	MACHINE POWER CORD	1
2	P661073	M4x6 PHILLIPS TRUSS HEAD W/20C4	2
3	P700008	EXTRUSION END COVER	2
4	P700021	A-A CELL BATTERY	1
5	P700906	DECAL, DISK DRIVE CONTROL COVER	1
6	P700905	COVER, LEFT	1
7	P720008	COVER, SEWING HEAD SIDE	1
8	P720619	SHAFT, PIVOT	1
9	P720682	SPACER, CENTER COVER	1
10	P720629	COVER, LEFT EXTRUSION	1
11	P720630	COVER, EXTRUSION RIGHT	1
12	P720730	FAN PAD	1
13	P720903	DECAL, PANTOGRAPH, COVER LEFT	1
14	P720903	DECAL, PANTOGRAPH, COVER RIGHT	1
15	P720925	PLATE, SERIAL NO.	1
16	P840065	#8 32X3/8 SLXCLT HEAD CAP SCREW	6
17	P840135	1/4-20 X 5/8 BUTTN HEAD SCREW	14
18	P840438	#10-32 X 3/8 FLXW SCREW	2
19	P840495	#8-32X3/4 PHL PAN HD SCREW	2
20	P840521	#8 WASHER, LOCK EXTERNAL TIGHT	4
21	P840630	FLX RIVET 1/8 X 1/2	4
22	P840730	#8-32 HEX NUT	4
23	P840735	#10-32 X 3/8 HFX STD BUTTN HD	20
24			
25			

ZP721901 FINAL MACHINE ASSEMBLY
(TJBJLAR)



ZP721901 MACHINE ASSEMBLY COMPLETE BOM V		
ITEM	PART NO	DESCRIPTION
1	P720275	CORR. POWER BEAT IV
2	P661073	M4x6 PHILIPS TRUSS HEAD BSCREW
3	P700008	EXTRUSION END COVER
4	P700001	A-A CELL 3A-1RY
5		
6	P720005	COVER LEFT
7	P720019	SHAF. PIVOT
8	P720070	CARTRIDGE DATA
9	P720081	SPACER, CENTER COVER
10	P720089	COVER, LEFT EXTRUSION
11	P720090	COVER, EXTRUSION RIGHT
12	P720093	CHAIN RING
13	P720093	CEGAL PANORAMA, COVER LEFT
14	P720093	CEGAL PANORAMA, COVER RIGHT
15	P720093	PLATE, SERIAL NO.
16	P840065	#8-32X3/8 SOCKET HEAD CAP SCREW
17	P840135	1/4-20 X 3/8 BUTTON HEAD SCREW
18	P840438	#10-32 X 3/8 THUMB SCREW
19	P840439	#8-32X3/4 PHIL PAN H/S SCREW
20	P840501	#8 WASHER, LOCK W/ERNER, LEFT
21	P840630	#10 RIVET 1/8 X 1/2
22	P840770	#8-32 HEX NUT
23	P840775	#10-32 X 3/8 HEX NUT, RIGHT END
24		
25		